



**1-800-516-2322**

## **READY BUCKLE INSTALLATION INSTRUCTIONS**

**DODGE CHARGER 2019+**

**PART# DC9502-RB**

***DC9502-RB IS DESIGNED TO BE USED WITH LAGUNA 3P SEATS. WARRANTY AND LIABILITY WILL BE VOIDED IF INSTALLED IN ANY OTHER MANNER THAN WHAT IT WAS DESIGNED FOR.***

***PLEASE CALL IF YOU HAVE QUESTIONS ON INSTALLATION.***

## PARTS PAGE



ITEM	QTY
1) Retractors	2
2) Lap Buckle Assembly's	2
3) 2x26 Plate	1
4) Top Retractor Mounting Plate	1
5) Reinforcement Plate	1
6) Spacers for Retractor Mounting Plate	2
7) Plastic Sleeve Covers with nuts	2
8) 1/2in bolts with washers and nuts	3
9) Retractor mounting bolts	2
10) Screws for mounting Laguna seat down	5
11) Belt buckles to install on partition (not shown in above image)	2

**BEFORE drilling, make sure to check for wires or other items that may be damaged during drilling.**



### **Step 1: Prep the vehicle**

- a) Remove the rear factory seat from vehicle.
- b) Remove factory seatbelt buckles. Retain OEM mounting hardware as this will be required later in the installation process. Also, retain factory seatbelt buckles for vehicle resale.
- c) Remove the interior rear deck carpet cover.
- c) Remove any items from the trunk that may impede the installers from getting in and out of the trunk

### **Step 2: Support Plate Holes**

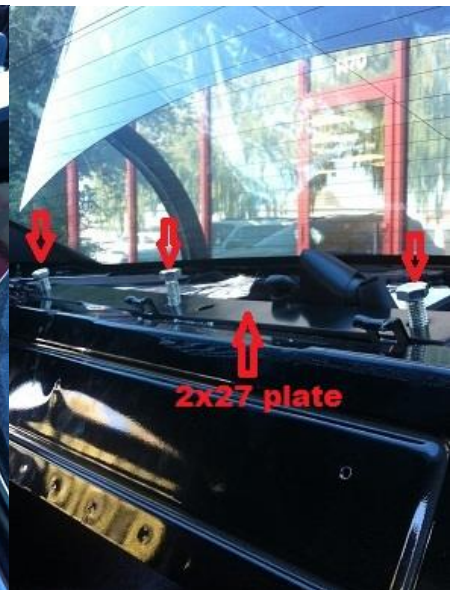
- a) Locate the 3 child safety anchor hooks on the rear deck.
- b) Directly behind each child anchor hook you will find a hole in the deck approximately 3/16in in size. Using a 9/16 drill bit, drill these 3 holes out for use with 1/2in bolts furnished. **(Image 1 and 2)**
- c) Put the 2x26 plate in place on deck and put the 1/2in bolts through the plate and through the holes, on the inside of trunk put the washers and nuts on the outer two bolts. **(Image3)**



**Image 1**



**Image 2**



**Image 3**

### **Step 3: Reinforcement Plate**

- a) From underneath, the deck put the kidney styled shaped 3/16 steel plate in place using the center bolt and run the nut up snug.
- b) Now using a 1/8in drill bit, run a pilot hole up through each of the two remaining locations.
- c) Now using a 9/16 drill bit, drill up through the pilot holes drilling all the way through to the two upper remaining 9/16 holes in the upper plate (These holes will be used for the retractor bolts)
- d) Tighten all three 1/2in bolts in the plate. You may now put the deck cover back in place.





#### Step 4: Deck Cover Holes

a) With the deck cover, back in place, go back into the trunk and run the 9/16 bit back up through the previous drilled 9/16 holes to open the holes in the upper plate and deck cover. Once this is done, using a counter sink of some similar method, enlarge the 9/16 holes in the fabric of the deck cover to approximately. 1in so the retractor spacers will sit on the metal of the deck.



#### Step 5: Spacers

a) Place the spacers in the holes. (Image 1)



Image 1



Image 2

#### Step 6: Top Plate and Retractors

a) Put the upper metal retractor plate in place on the deck and set the retractors on the upper plate so the hole in each retractor lines up with the holes in the top plate to properly drop the bolts through (Image 2) **\*\*\*To remove retractor covers simply flip upside down and very carefully insert a flat driver and slightly lift up, once it pops you can remove it by hand. Do not pry hard or cover will break\*\*\*\***

\*\*\*You will see two metal tabs sticking up on each side of the top plate, place the bottom plastic cover the retractor sits in over the lip, the bottom plastic cover has a slit in which is meant for the tabs on the top plate to slide through\*\*\*

b) Now drop the remaining two 12mm bolts through the top of the retractors which then will go through the top plate, spacers and through the deck. Fasten bolts securely in the trunk with the provided washers and nuts. **(Image 1)**



**Image 1**

### **Step 7: Buckle Install**

a) Making sure the retractor seat belt brackets are all setting up on deck, attach each side buckle to the outer edge of the vehicle as shown in **(Image 2)** and tighten on with factory bolt, now place the Laguna Seat into place and drop the Ready Buckle lap buckle assembly's through the center slots in the seat.

b) Reaching under the front edge of the seat, fasten the center belt brackets to the factory belt mounting studs and tighten securely. There will be a separate stud for each bracket. **(Image 1)**



**Image 1**



**Image 2**

c) Now tighten the lap belts in underneath the seat by using the factory torx head bolts **(Image 2)** and tighten.

## **Installing Seat**

### **Step 1:**

#### **VERY CRITICAL READ ENTIRE STEP BEFORE CONTINUING**

Push the seat firmly back in place, make sure the side buckles are sticking out on each side of the seat before you push down and screw the seat in, it may take some added pressure to fit in right since the seat is made for a snug fit (putting force on seat will not harm the seat)

While holding seat back you will need to drill holes into the floor board using the holes in the front of the seat as your guide. Use a 1/8" drill bit, **very slowly**, drill the holes on each side, make sure you have located the holes properly.

**If you are in the wrong location, you can drill in the gas tank. You should find that you have drilled into an empty channel running under the floor boards.**



**Step 2:** Using the 1/4" sheet metal screws furnished, fasten the seat front to the floor.

**Step 3:** Using the pre-drilled holes in the upper seat back, put the 3 #14 x 1 1/2 TEK screws into the back panel behind the seat.

**Step 4:** Put the plastic cover plates in place on the center belt locations, screw in place. You're finished.

### Step 8: Belt Buckles for Partition

a) The two supplied belt buckles with a metal bracket end as seen in **(Image 1)**, is for mounting on the partition to fasten the buckles in place. Mark your measurement and then place buckle on partition as seen in **(Image 1)** and drill a 1/4in hole to screw in buckle. Repeat for other side. **\*\*\*Place buckle on partition first to align where the screw goes in through the buckle, if not done the buckle could mount too high or too low on partition, as you see the buckle rests just below the top flat edge of the partition\*\*\***

**\*\*\*As image 1 shows, make sure when you mount the buckle on each side that the opening of the buckle faces out, not towards the center of the vehicle as this will make it harder to release the buckle in use if done wrong\*\*\***



Image 1





